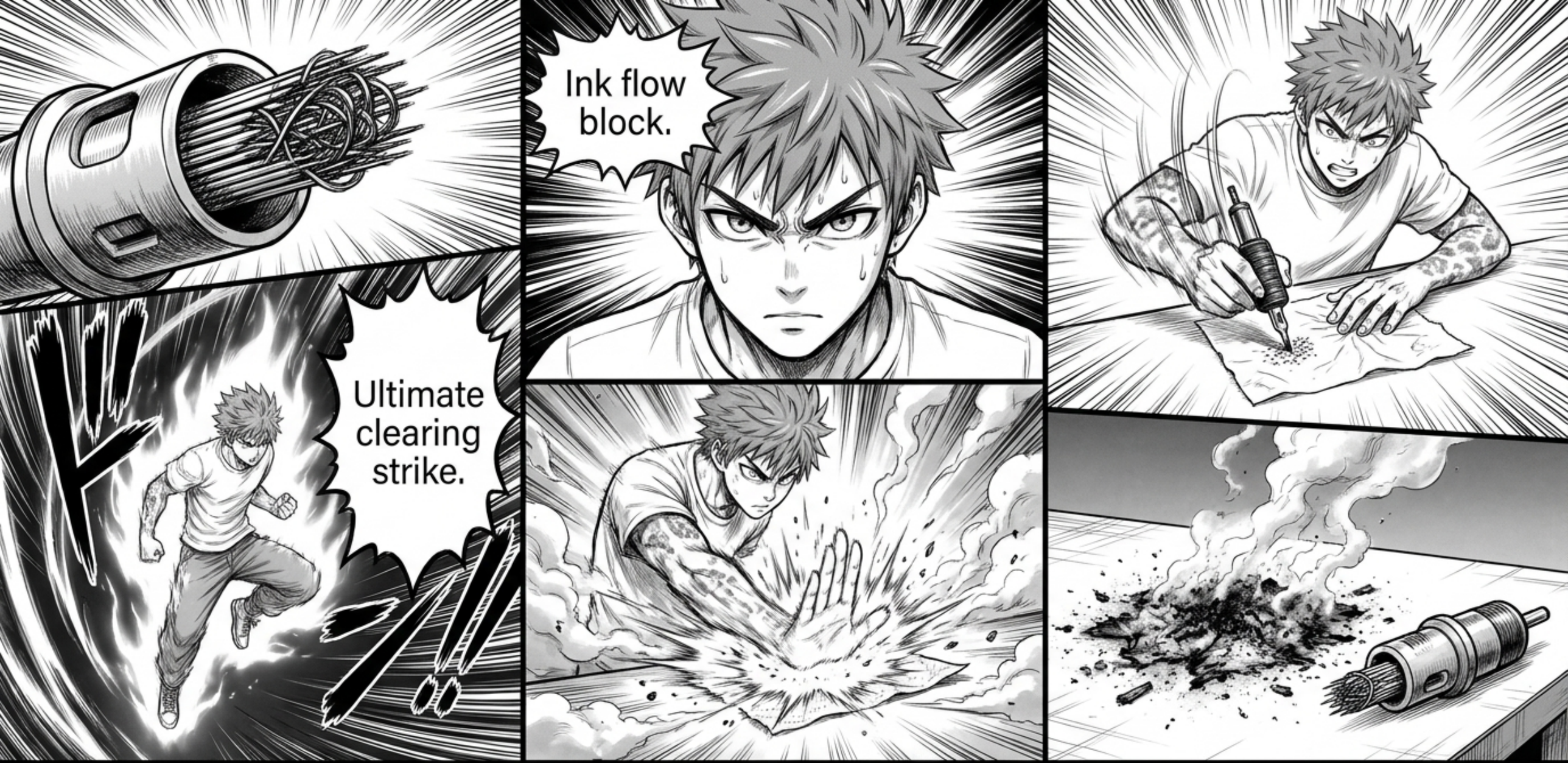


Uneven needle spread in shading cartridges can cause severe clogging and weak ink loading.

The ink flow block requires an ultimate finishing move.