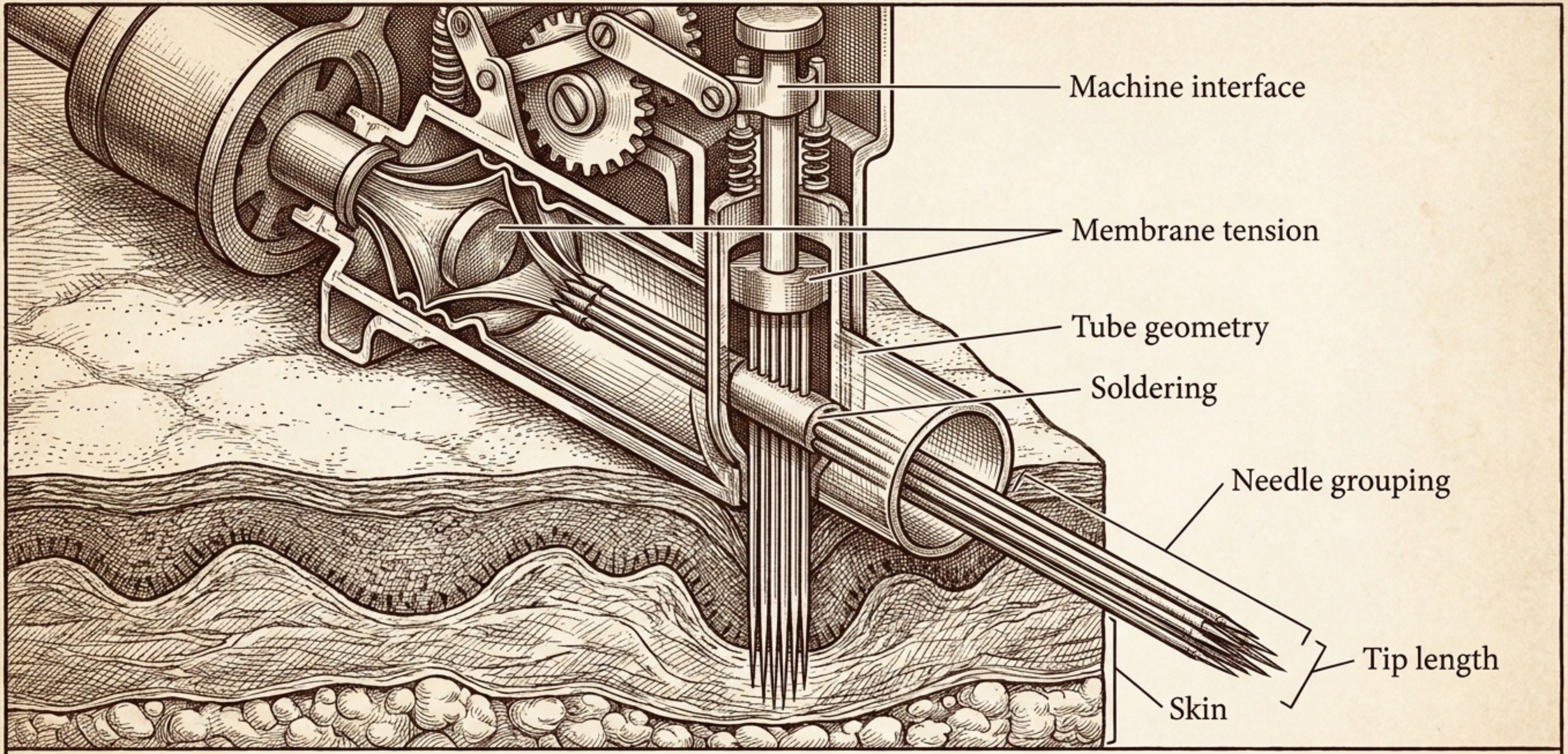


Cartridge performance changes by grouping, gauge, taper, membrane tension, and machine.

THE FRESHEST USEFUL STORY IS INCONSISTENCY