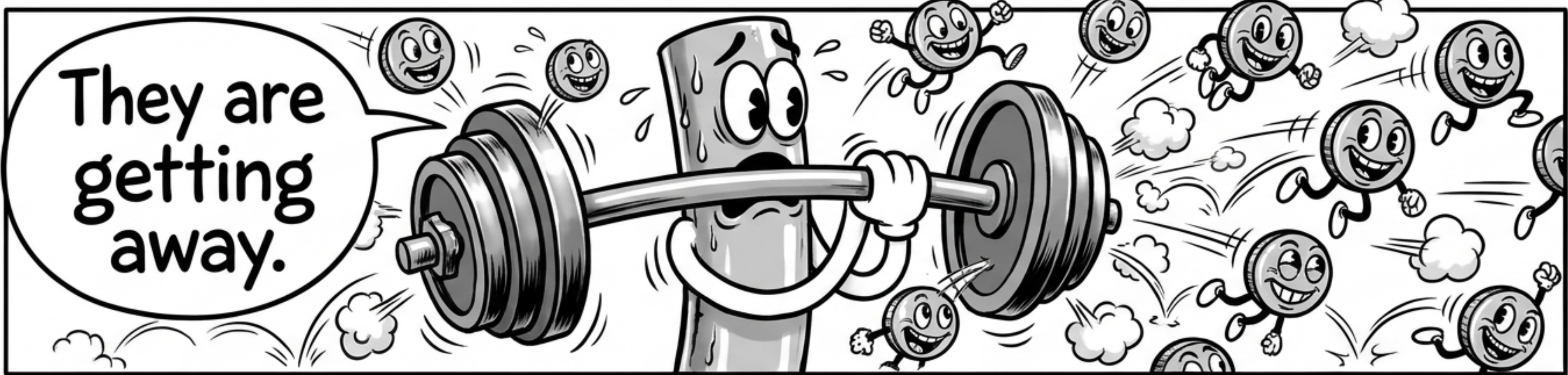
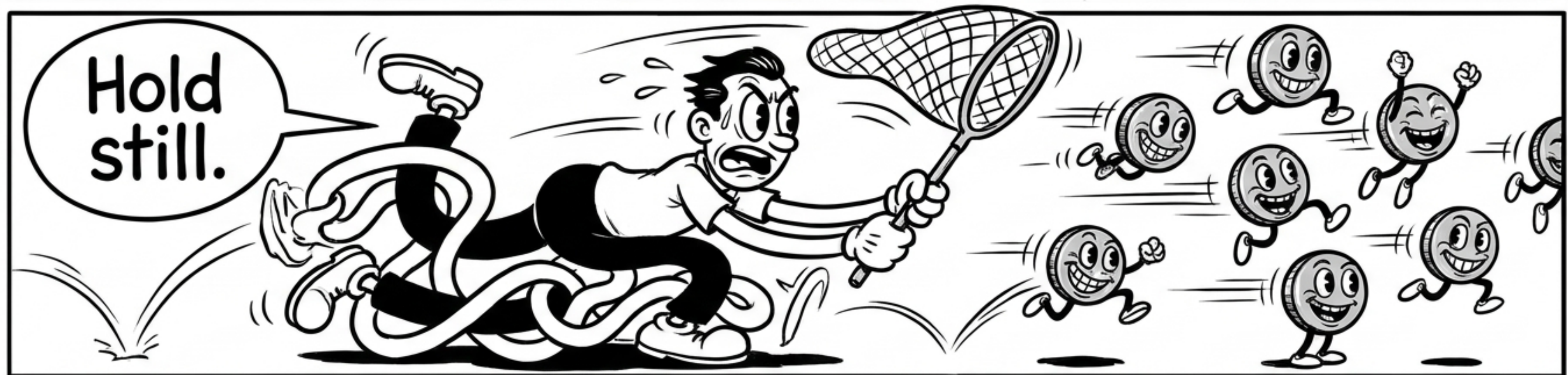




Cheap alloys, particularly those labelled generically as surgical steel with no grade specification, can contain 8 to 15 percent nickel.

They always manage to escape the net.