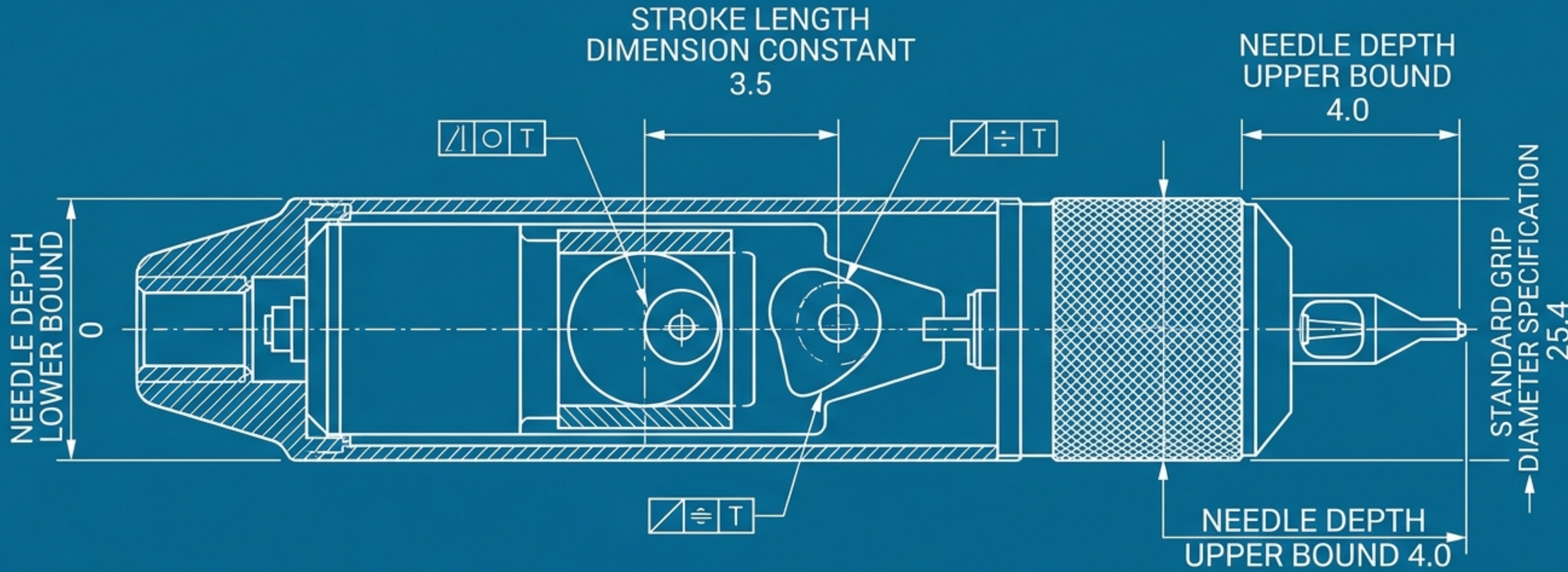


PRECISION DIMENSIONS DEFINE THE OPERATIONAL BOUNDS OF THE MACHINE.

MEASUREMENTS FOR CALIBRATION