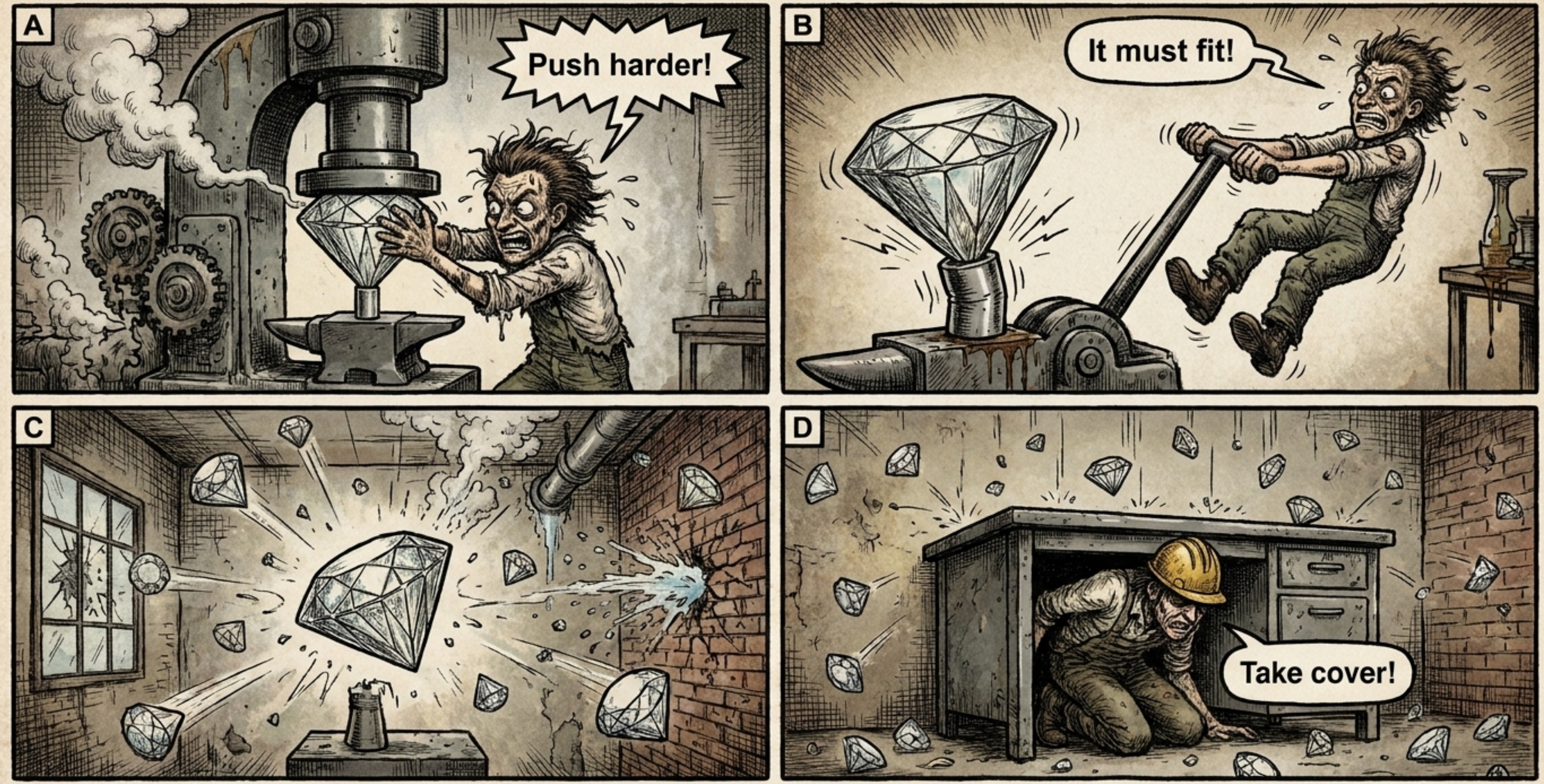


Decorative pieces with setting work involve steep machining and rejection costs.

Gravity remains undefeated in gem setting disputes.