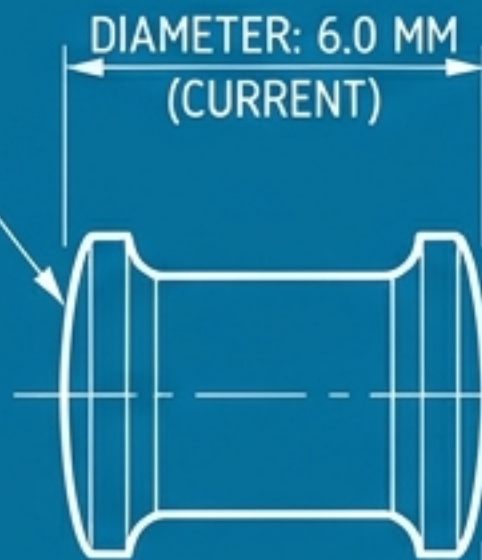
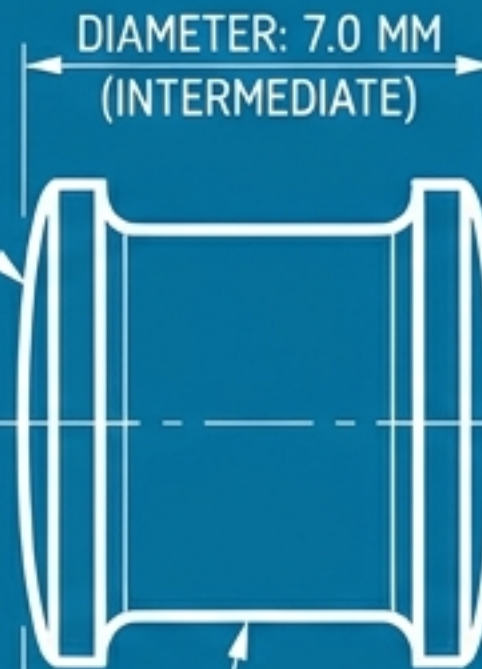


A 2 MILLIMETER
JUMP IS UNSAFE.

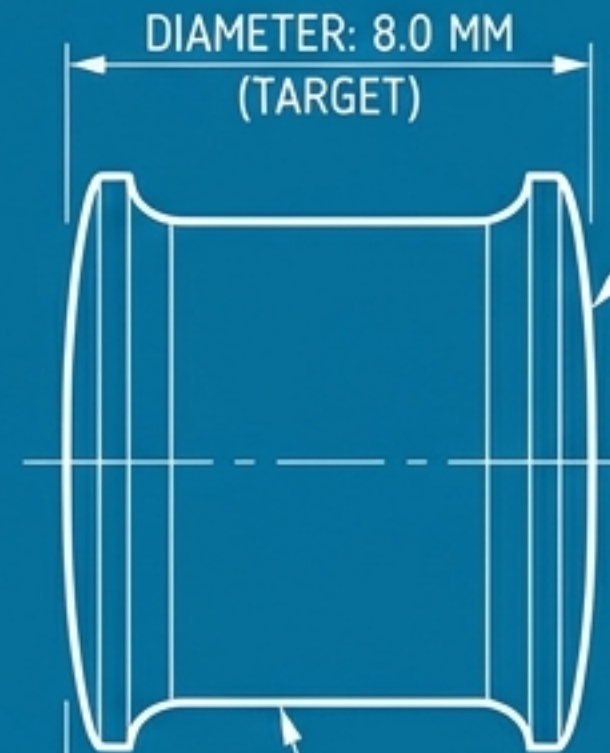
CURRENT SIZE IS
6 MILLIMETERS.



USE A 7 MILLIMETER
INTERMEDIATE PLUG.



TARGET SIZE IS
8 MILLIMETERS.



INCREMENT: +1.0 MM

INCREMENT: +1.0 MM

DEAD STRETCHING REQUIRES
SINGLE-FLARE GLASS.

ALWAYS STOP IF YOU
FEEL RESISTANCE.

THE LARGEST SINGLE STEP INCREMENT CREATES THE HIGHEST INJURY RISK.
NEVER FORCE A MAJOR DIAMETER JUMP.