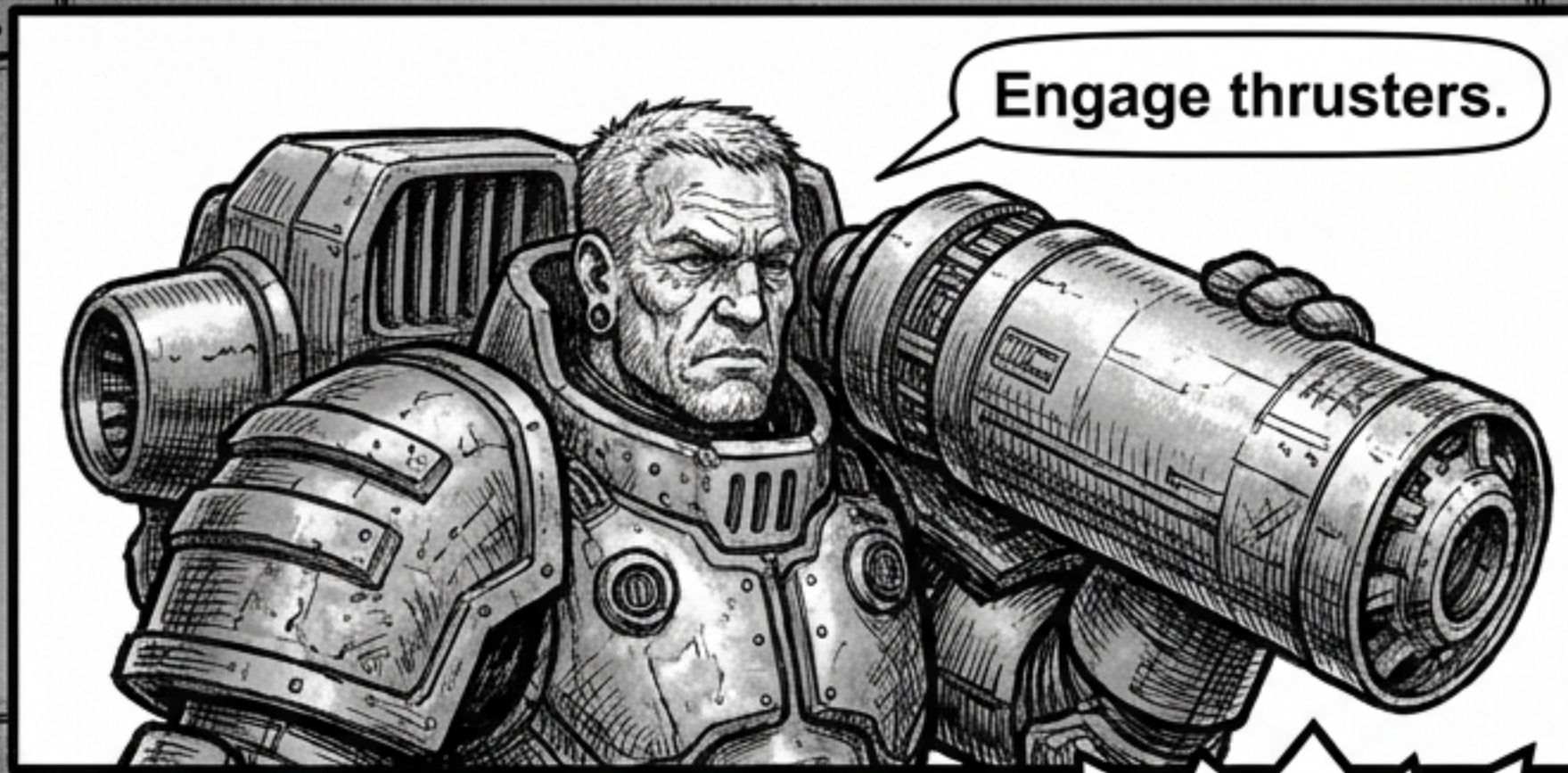
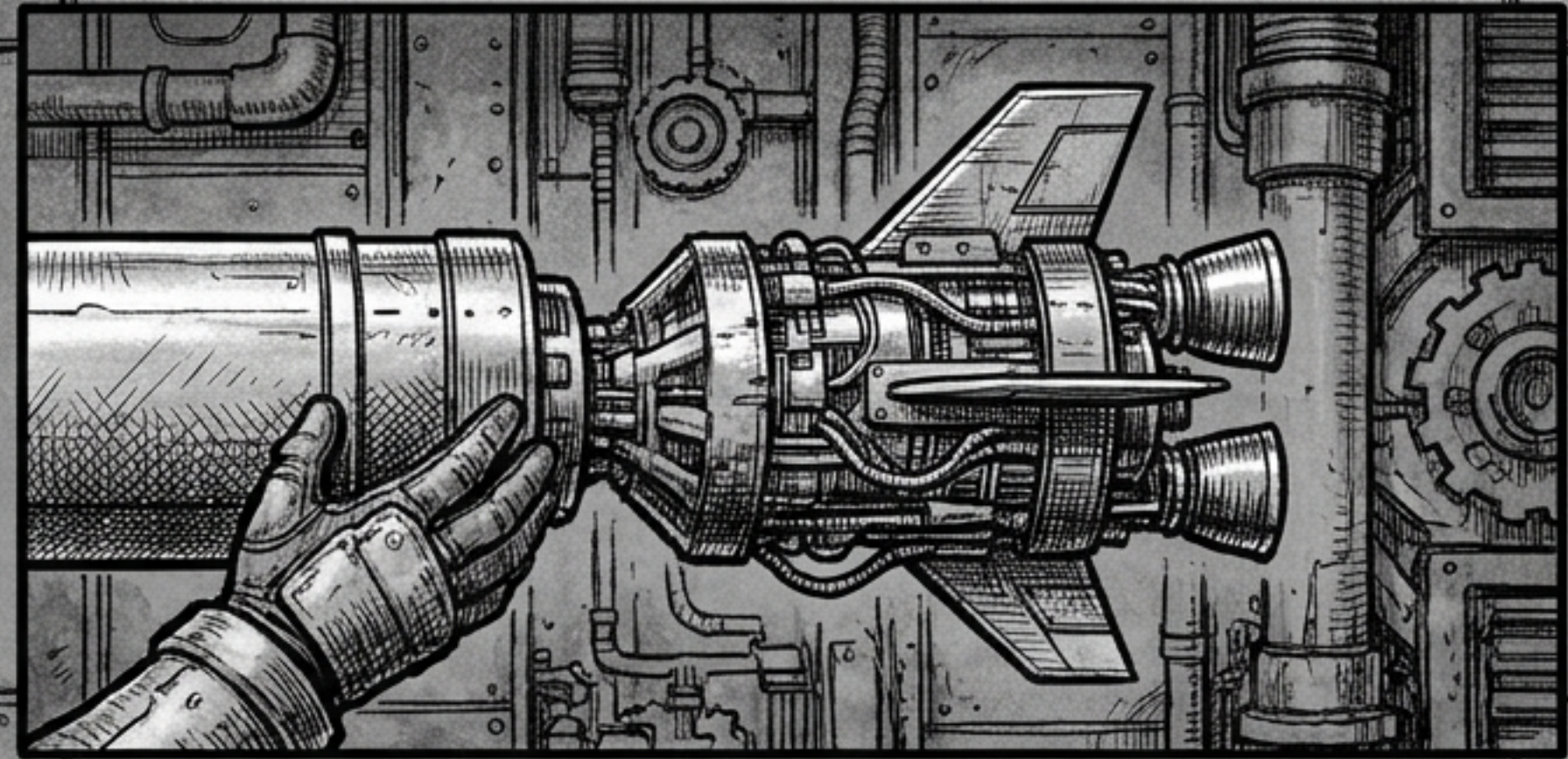
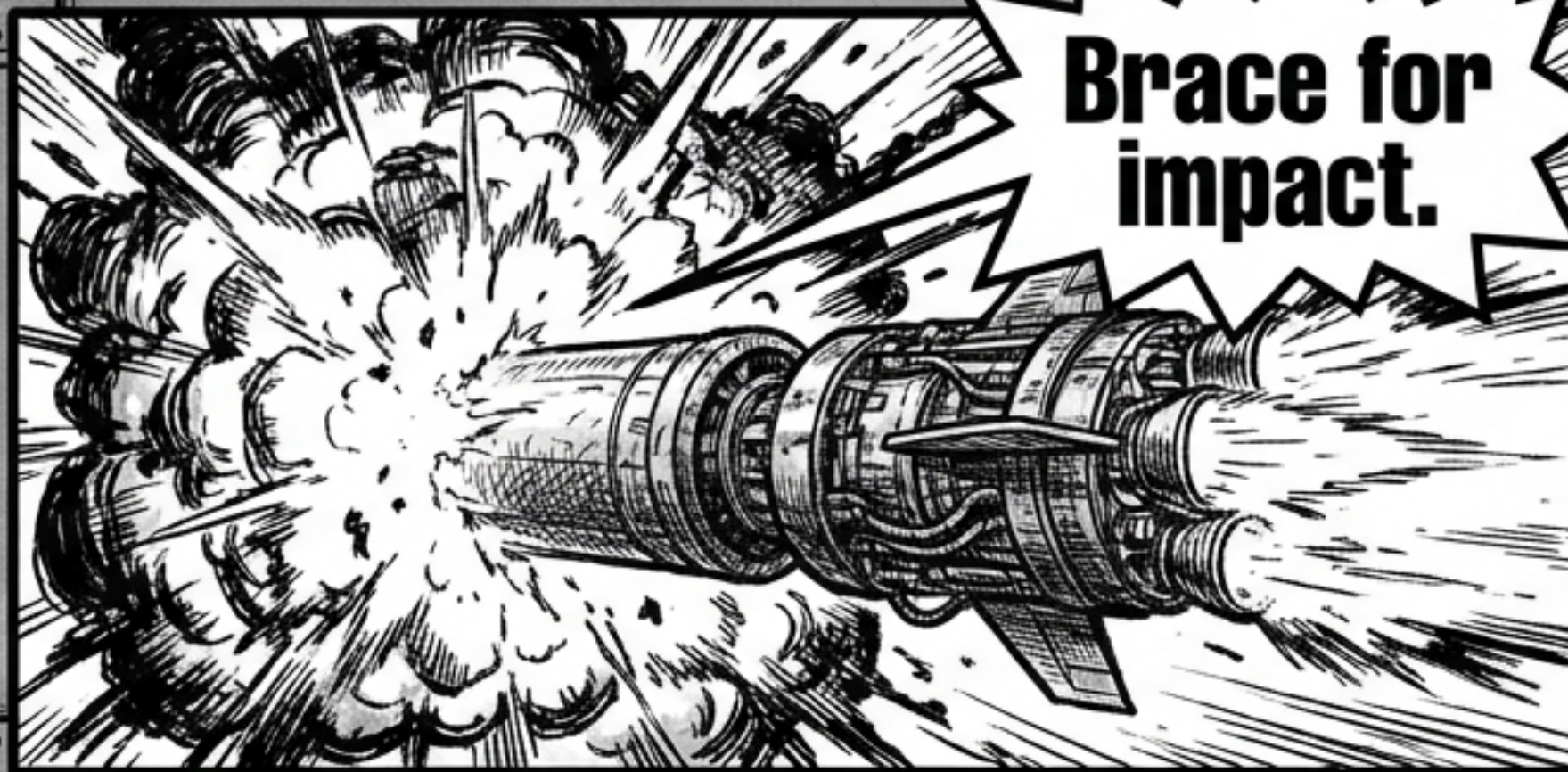




Forcing size increases before lobes are ready drastically elevates mechanical stress.
THE ORBITAL RAMMING MANEUVER WAS A COMPLETE SUCCESS