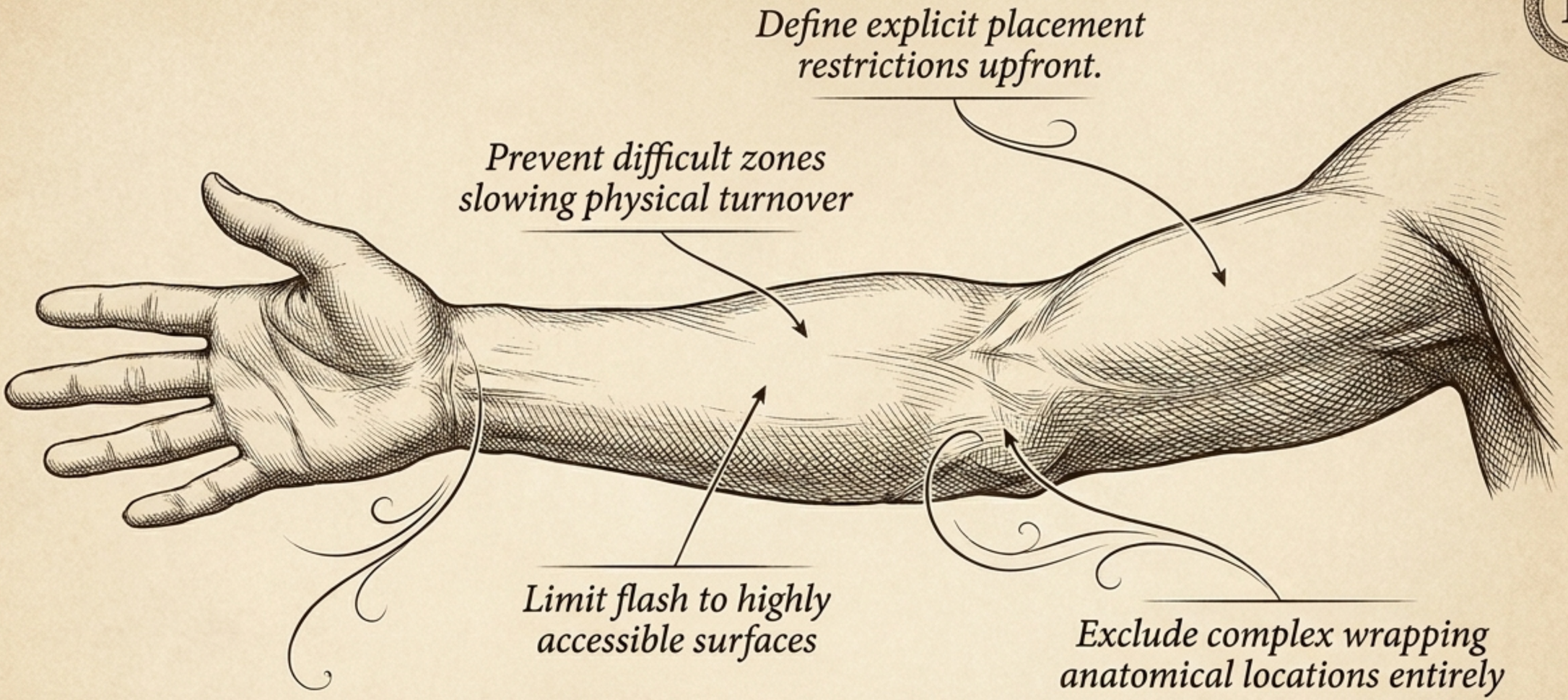


Clear placement rules prevent an easy flash appointment becoming an ordeal.

CONTROL THE PHYSICAL VARIABLES TO PROTECT THE OPERATIONAL TIME.