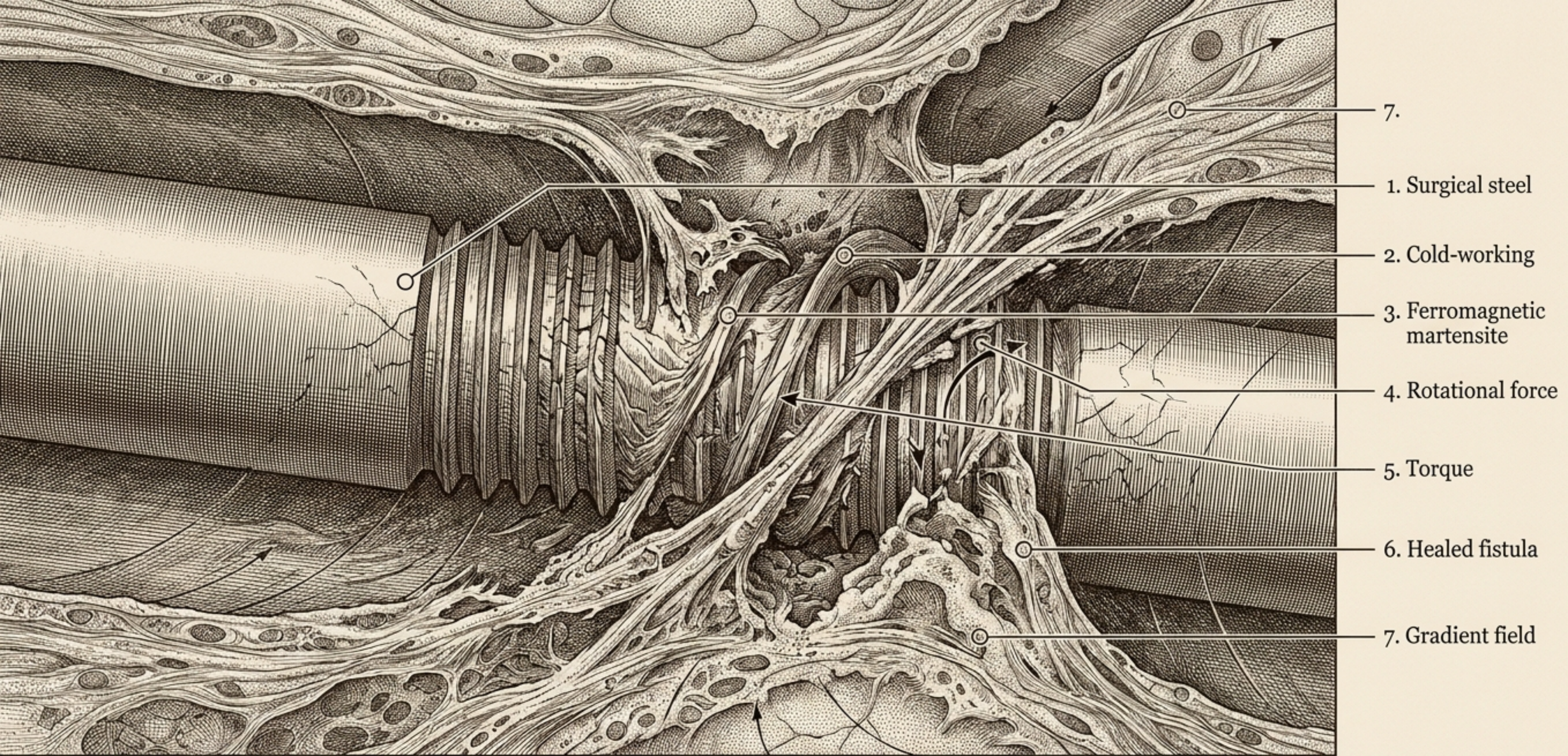




Bending and threading transforms nominally non-magnetic austenitic steel into ferromagnetic martensite, causing the jewellery to torque inside the gradient field.

Surgical steel must come out.