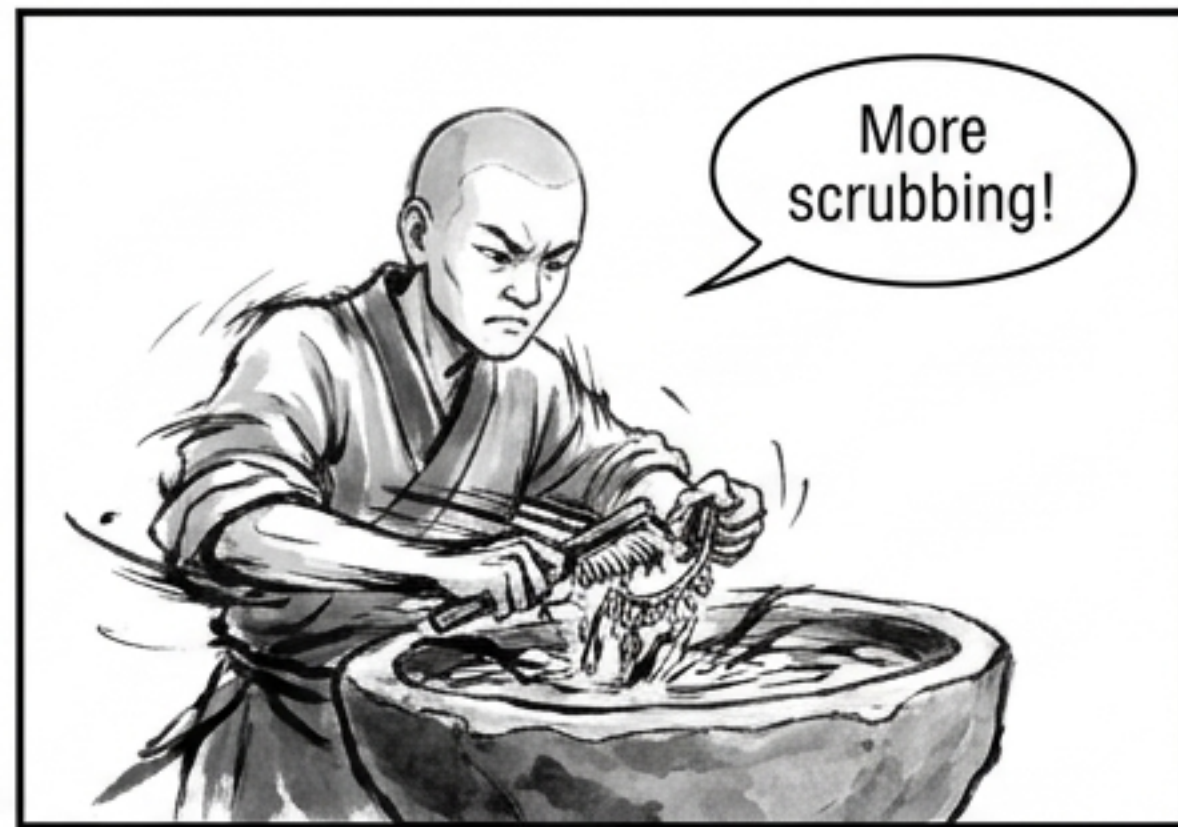




Repeated cleaning cycles with mild soap extract surface-layer additives and accelerate polymer degradation.
Excessive purification occasionally removes the protection entirely.