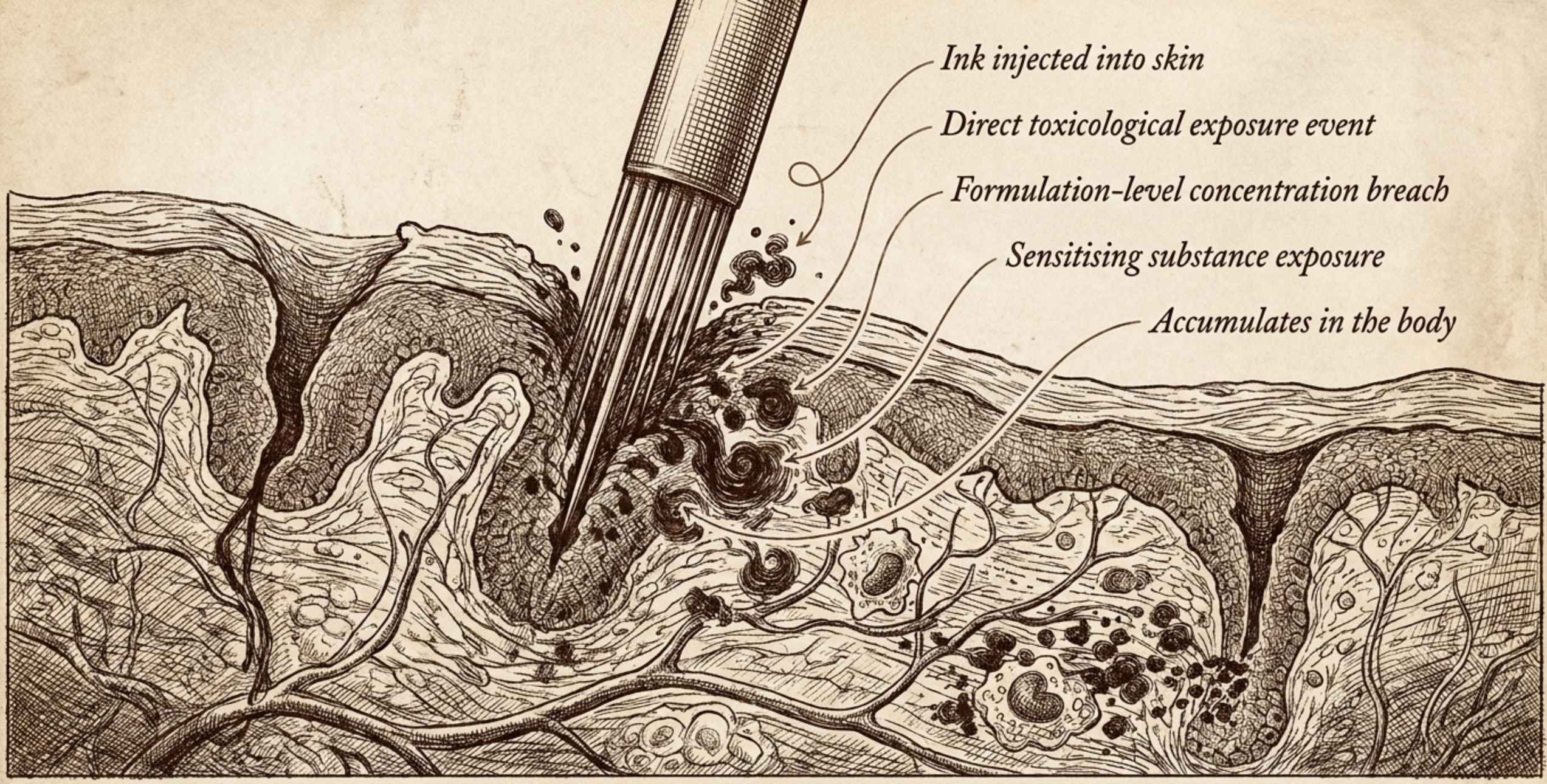


Tattoo inks injected into skin transform formulation breaches into direct toxicological exposure events.

THE INJECTION ROUTE EXPOSURE